

EX9063-M Quick Start

- 1. The default setting is MODBUS mode after Power On.**
- 2. Using INIT pin to contact with GND pin then Power On will enter Normal mode.**
- 3. Command: \$00P0 is set Ex9063-M to Normal mode after Repower On. On normal mode, user can set other setting like address, Baudrate, (Please check the Ex9000 user manual).**
- 4. Command: \$AAP1 is set to MODBUS mode after Repower On.**
- 5. Under Normal mode that Command: \$AAP can check which mode it is after Repower On.**

Response:

!AA10=Normal

!AA11=MODBUS

The Modbus protocol was originally developed for Modicon controllers by Modicon Inc. Detailed information can be found at <http://www.modicon.com/techpubs/toc7.html>. Visit <http://www.modbus.org> to find more valuable information.

9000M series modules support the Modbus RTU protocol. The communication Baud Rates range from 1200bps to 115200bps. The parity, data bits and stop bits are fixed as no parity, 8 data bits and 1stop bit. The following Modbus functions are supported.

01(0x01) Read Digital Input/Output Status

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x01
02~03	Starting channel	2 Bytes	0x0000~0x0002 for DO status 0x0020~0x0027 for DI status 0x0040~0x0047 for DI Latch high status 0x0048~0x004A for DO Latch high status 0x0060~0x0067 for DI Latch Low status 0x0068~0x006A for DO Latch Low status
04~05	Input channel numbers	2 Bytes	0x0001~0x0003 for DO & DO Latch H/L 0x0001~0x0008 for DI and DI Latch H/L

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x01
02	Byte count	1 Byte	1
03	Input/output channel read back status	1Byte	Bit values of DIO status (least significant is first coil!)

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x81
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

02(0x02) Read Digital Input Value

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x02
02~03	Starting channel	2 Bytes	0x0000~0x0007
04~05	Input channel numbers	2 Bytes	0x0001~0x0008

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x02
02	Byte count	1 Byte	1
03	Input channel readback value	1 Byte	Bit values (least significant is first coil!) A bit corresponds to a channel. When the bit is 1 it denotes that the value of the channel that was Input response. if the bit is 0 it denotes that the value of the channel that was no Input response .

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x82
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

03(0x03) Read Digital Input Count Value

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x03
02~03	Starting channel	2 Bytes	0x0000~0x0007
04~05	Input channel numbers	2 Bytes	0x0001~0x0008

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x03
02	Byte count	1 Byte	Number of output byte count
03~	Input channel count value	N* x 2 Byte	Each channel can record a maximum count value up to 65535(0xFFFF).

N*=Number of input channels

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x83
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

04(0x04) Read Digital Input Count Value

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x04
02~03	Starting channel	2 Bytes	0x0000~0x0007
04~05	Input channel numbers	2 Bytes	0x0001~0x0008

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x04
02	Byte count	1 Byte	Number of output byte count
03~	Input channel count value	N* x 2 Byte	Each channel can record a maximum count value up to 65535(0xFFFF).

N*=Number of input channels

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x84
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

**05(0x05) Write Digital Output Value(Single channel);
Clear Latch & Clear the Digital Input count Value (Single channel)**

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x05
02~03	Output channel number	2 Bytes	0x0000~0x0002 for Digital output 0x0100 to clear latch value 0x0101~0x0108 for clear I/P channel count value 0x2000~0x2007 for clear I/P channel count value
04~05	Output value	2 Bytes	A value of 0xFF00 sets the output to ON. A value of 0x0000 sets it to OFF. All other values are illegal and will not affect the coil.

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x05
02~03	Input channel numbers	2 Bytes	The value is the same as byte 02 and 03 of the Request
04~05	Input value	2 Bytes	The value is the same as byte 04 and 05 of the Request

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x85
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

15(0x0F) Write Digital Output Value (Multi channel); Clear Latch & Clear the Digital Input count Value (Multi channels)

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x0F
02~03	Starting channel	2 Bytes	0x0000~0x0002 for Digital Output 0x0100 to clear latch value 0x0101~0x0108 for clear I/P channel count value 0x2000~0x2007 for clear I/P channel count value
04~05	Input channel numbers	2 Bytes	0x0001~0x0003 for digital O/P 0x0001~0x0008 for clear I/P counter value
06	Byte count	1 Byte	1
07	Data Output or Counter clear pattern (least significant is first coil!)	1 Bytes	0x00~0xFF For Digital output : A bit corresponds to a channel. When the bit is 1 it denotes that the value of the channel that was set is Output High. if the bit is 0 it denotes that the value of the channel that was set is Output Low. For Clear latch byte 07 must be FF. For Clear I/P channel counter value A bit corresponds to a channel. When the bit is 1 it denotes that the value of the channel that was set is Clear Counter. if the bit is 0 it denotes that the value of the channel that was set is doesn't Clear Counter.

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x0F
02~03	Starting channel	2 Bytes	The value is the same as byte 02 and 03 of the Request

04~05	Input channel numbers	2 Bytes	The value is the same as byte 04 and 05 of the Request
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Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x8F
02	Exception code	1 Byte	Refer to the Modbus standard for more details.